

FIG. 2

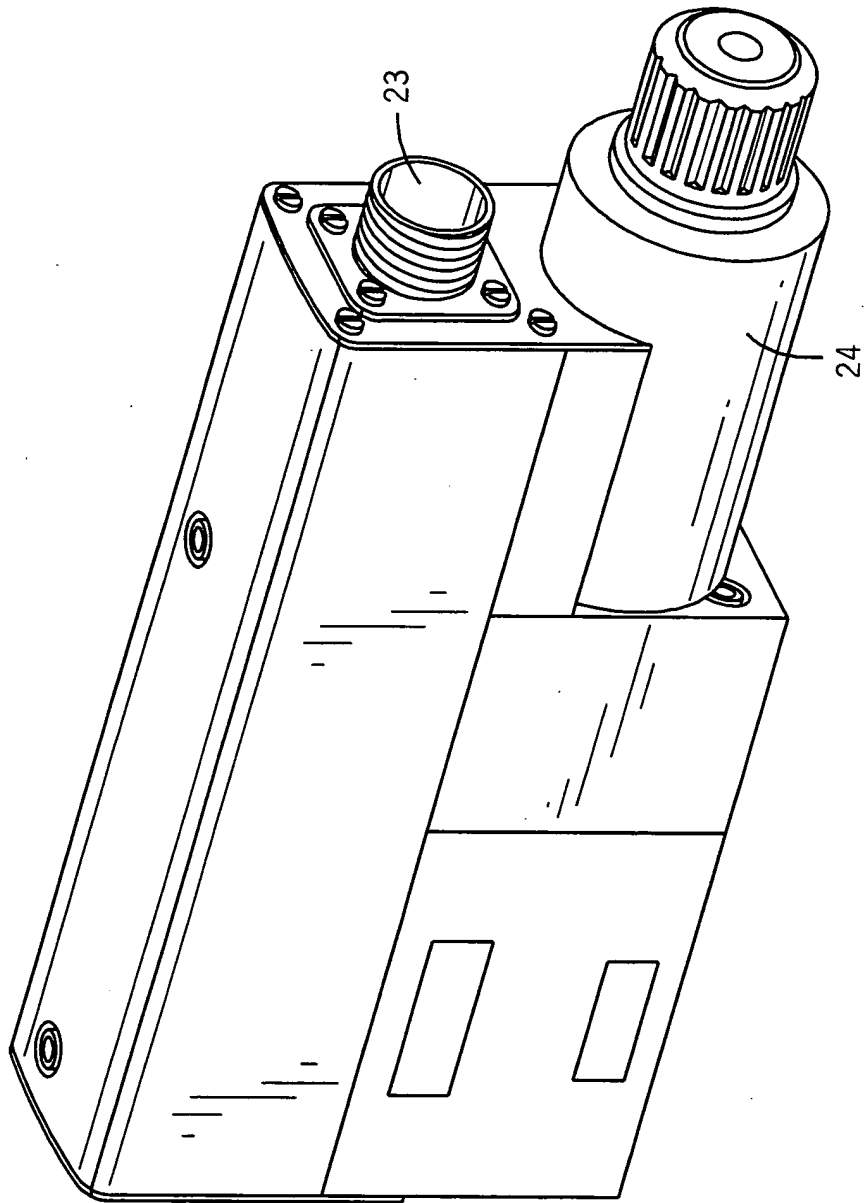
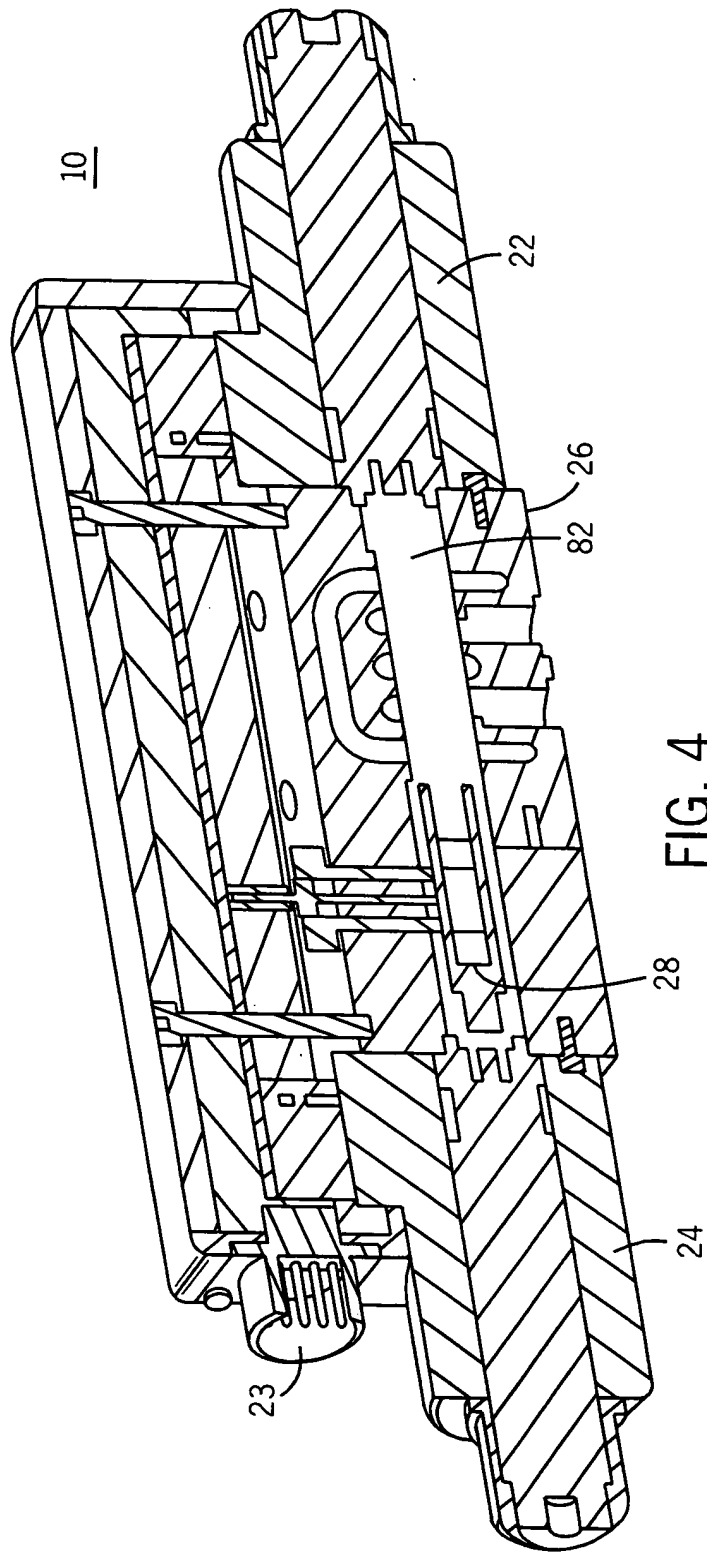


FIG. 3



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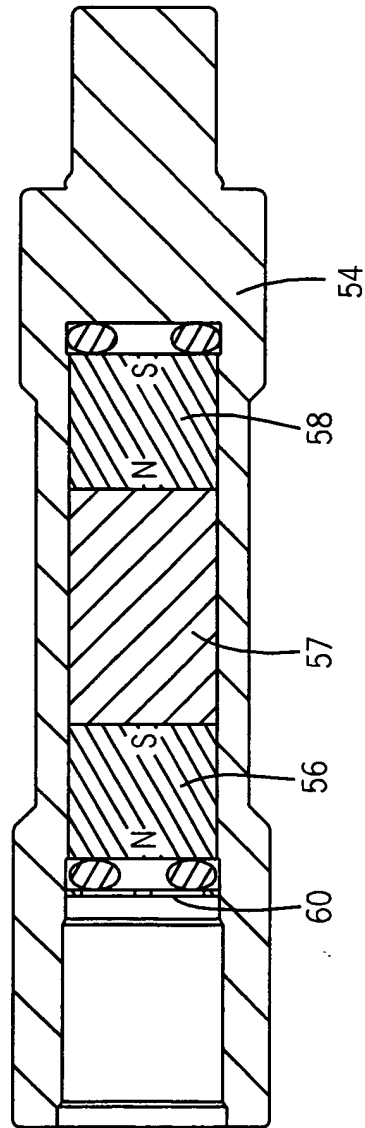
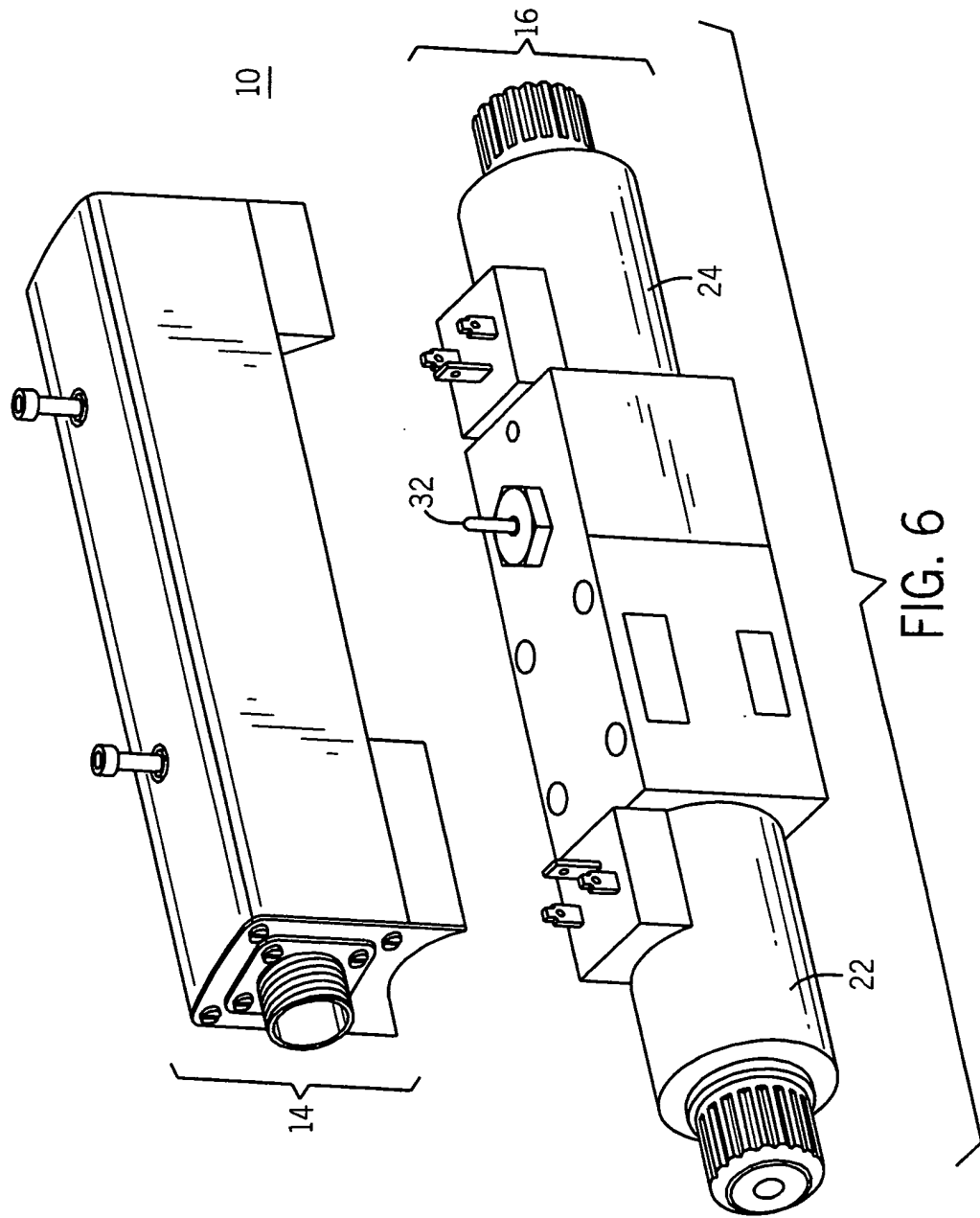
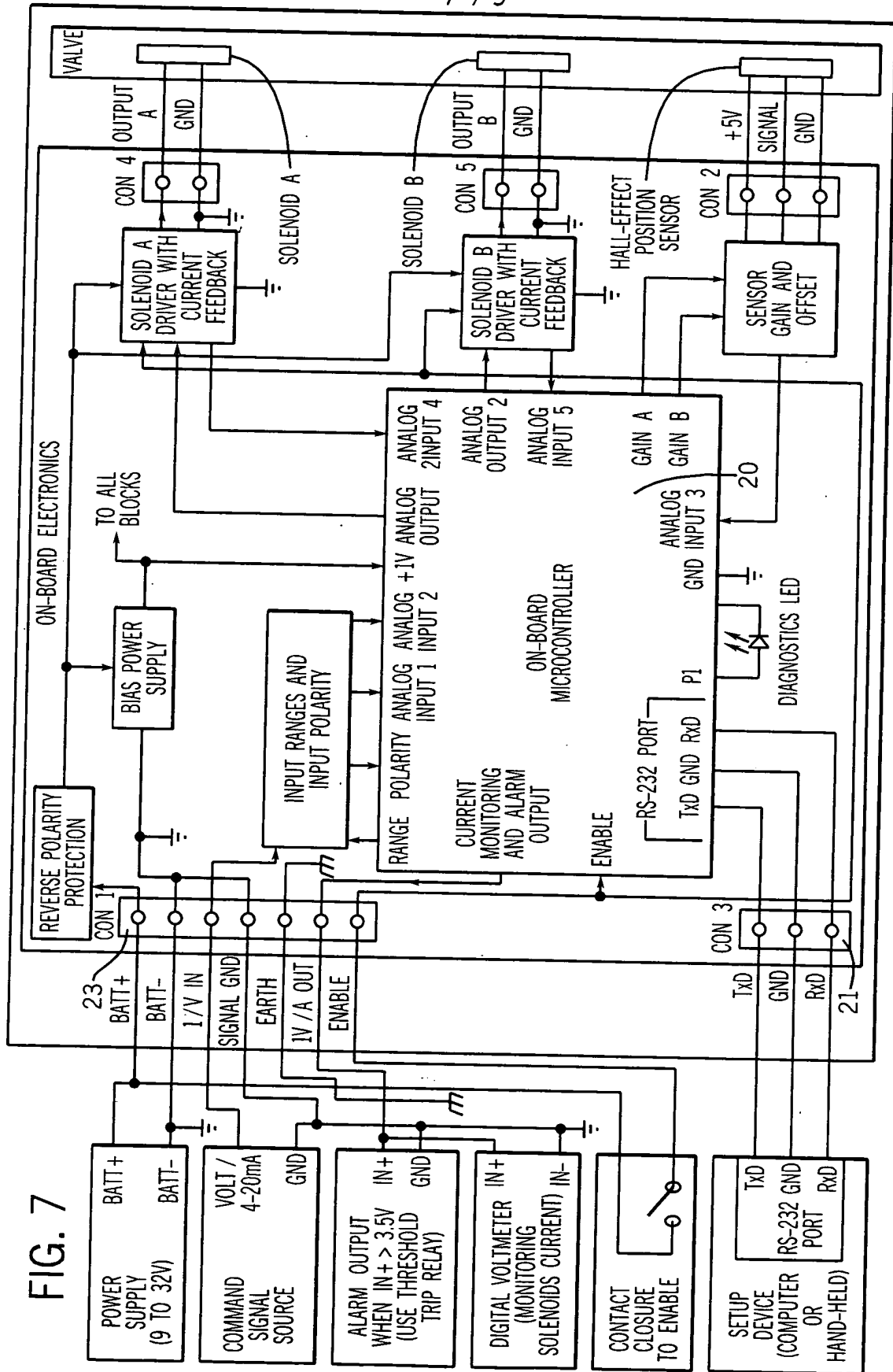


FIG. 5





# VALVE SETUP

MACHINE / VALVE ID

COIL VOLTAGE ☐ 12VOLT ☒ 24VOLT

COMMAND INPUT

☒ +/-10v

☐ +/-5v

☐ 4-20mA

A SOLENOID ☐ ON

B SOLENOID ☐ ON

---

NULL

A SOLENOID  mA ☐ ☐

B SOLENOID  mA ☐ ☐

---

GAIN

A SOLENOID  mA ☐ ☐

B SOLENOID  mA ☐ ☐

---

ACCEL

A SOLENOID  SEC ☐ ☐

B SOLENOID  SEC ☐ ☐

---

DECEL

A SOLENOID  SEC ☐ ☐

B SOLENOID  SEC ☐ ☐

---

DITHER (0-360Hz)

Hz ☐ ☐

---

SET ALL VALUES BEFORE WRITE

---

FIG. 8



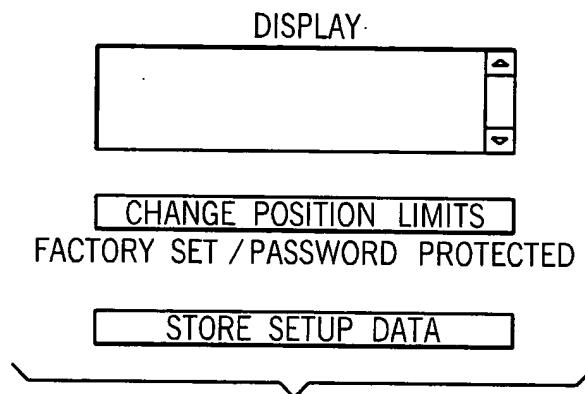


FIG. 9